

INSTALLATION - SEWER SADDLES T-FLEX



A. Drill hole 90° to pipe axis.



B. Clean and file edge of drilled hole smooth.



C. Ensure saddle is located correctly and centrally over hole in the main sewer. Tighten the clamps around the main sewer to 6 Nm. Then press lateral pipe down to lowest stop. Tighten the clamp around the

DN/OD (mm)	Outside-Ø Lateral Pipe (mm)	Outside-Ø Main Sewer (mm)	Core Drill (mm)
110	105 - 120	200 - 400	117 - 125
125	115 - 130	200 - 400	126 - 135
160	150 - 170	250 - 500	167 - 175
200	175 - 200	300 - 500	203 - 213